



FUEL CELL ENGINEERING

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ENGINEERING*

ENGINEERING SCIENCES AND
APPLICATIONS DIVISION



FUEL CELL ENGINEERING

Fuel Cells—New Energy Systems

Fuel Cells:

chemical batteries operating on hydrogen and air, efficient and long lasting—direct energy conversion to electricity.

Fuel Cells for Transportation:

efficient (less CO₂/mile) and clean (ULEV or lower)

Fuel Cells Technology:

PEM fuel cell systems under development globally; major DOE emphasis for future, clean transportation.



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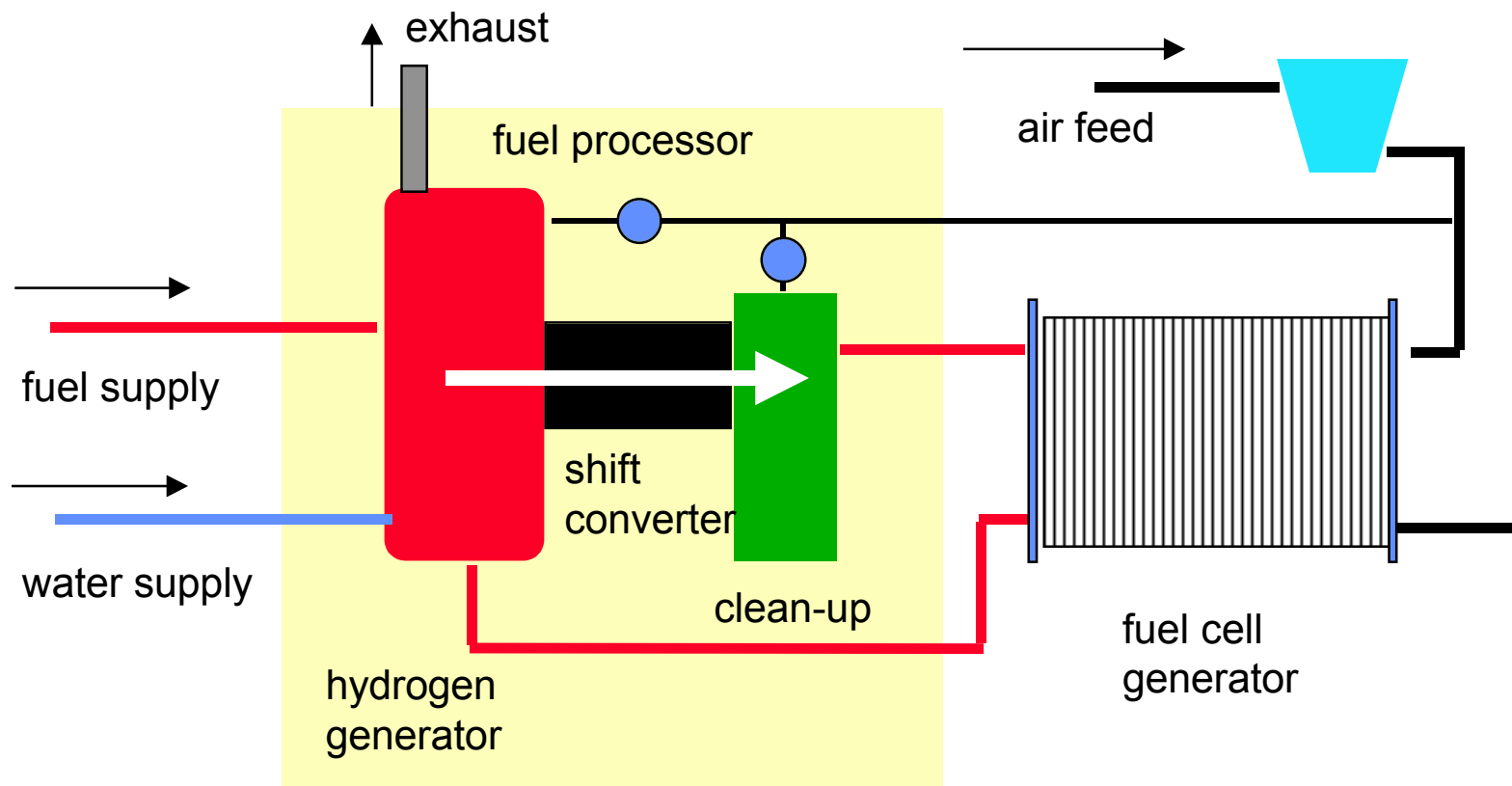
Fuel Cell Engineering Team Assets

- Staff:
30-year combined experience in fuel cell technology
- Laboratories:
Hydrogen-certified testing environment for thorough evaluation of fuel processing, fuel cell stack and system performance; fully automated
- Modeling:
Theoretical basis for testing and evaluation; many unique codes
- Reputation:
Long term history of success



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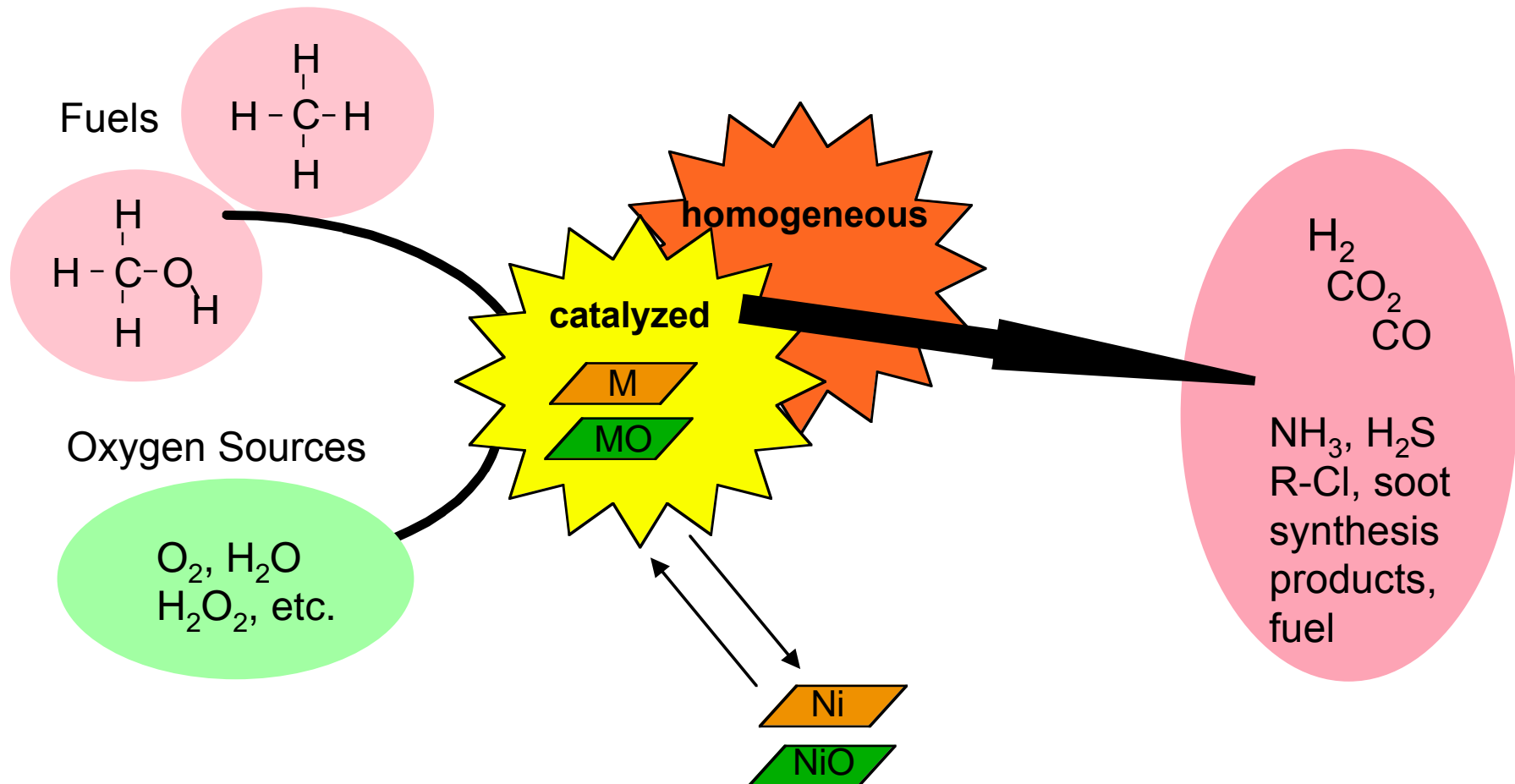
On-Board Fuel Processing





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Fuel Processing: Oxygen Exchange Reactions

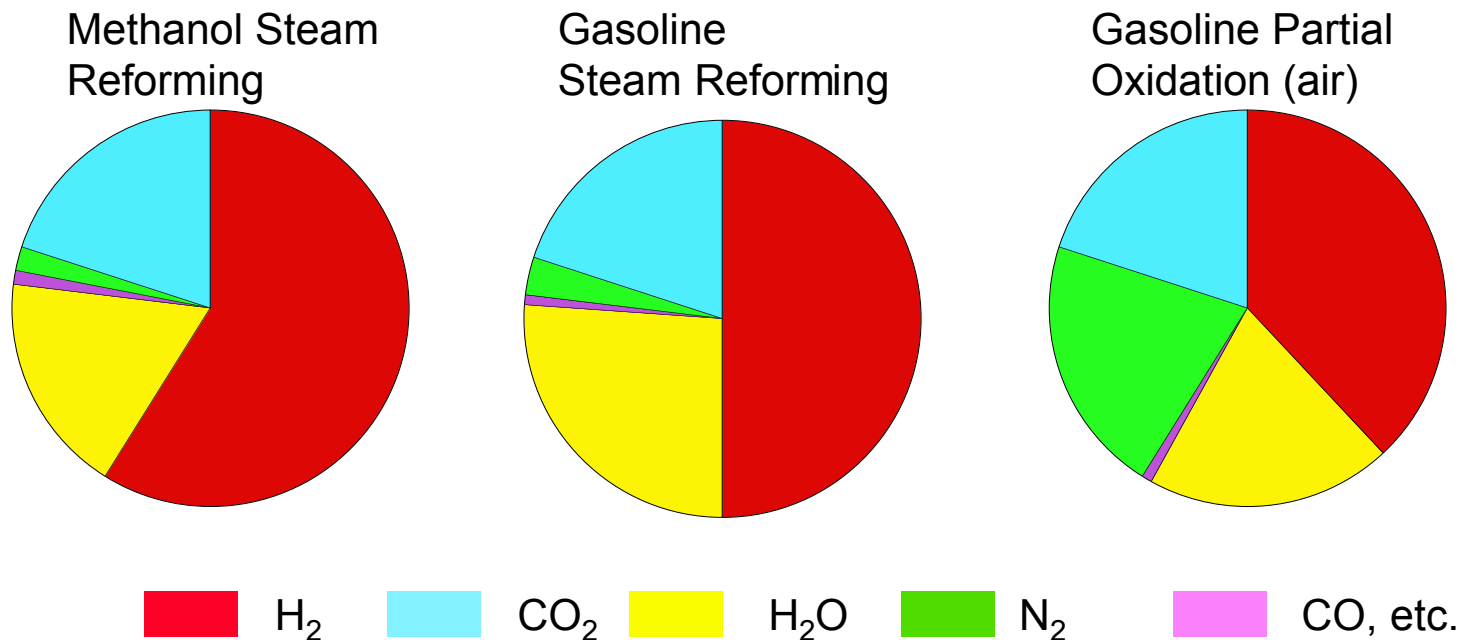




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Goal: Anode Feed Stream for PEM System

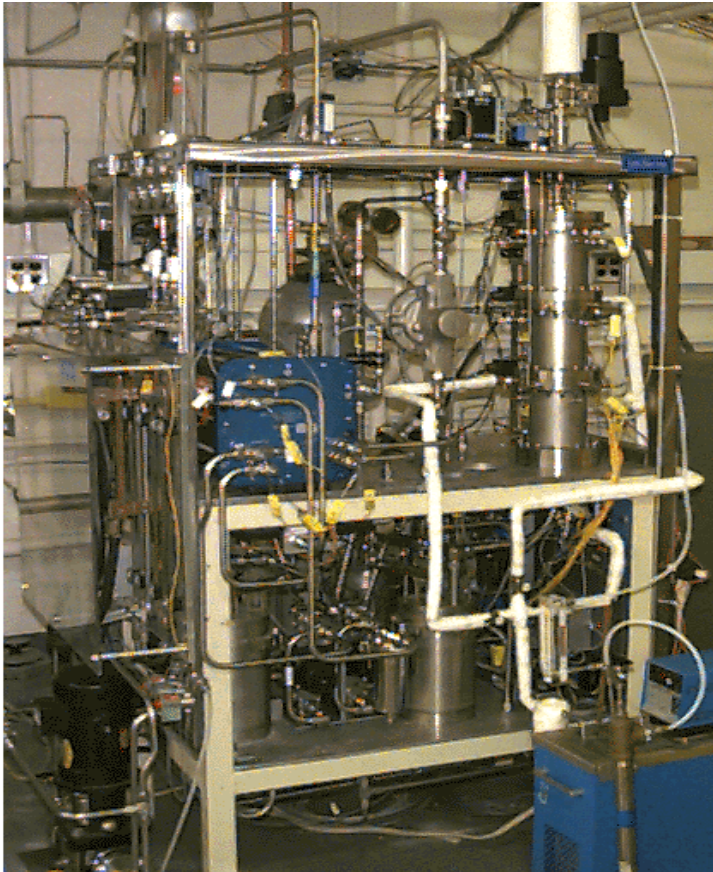
- Achieve High Stack Voltage (increase system efficiency)
- Achieve High Current Density (reduce size and cost)
- Achieve High Hydrogen Utilization (increase efficiency)





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LANL 25-kW **P**Referential **O**Xidation (PROX)

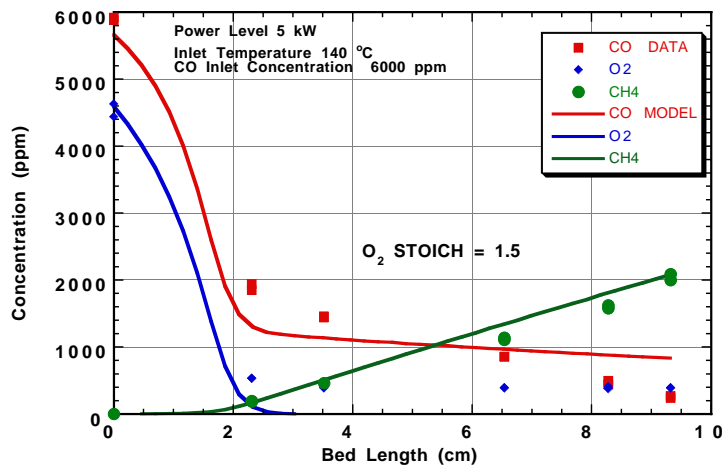
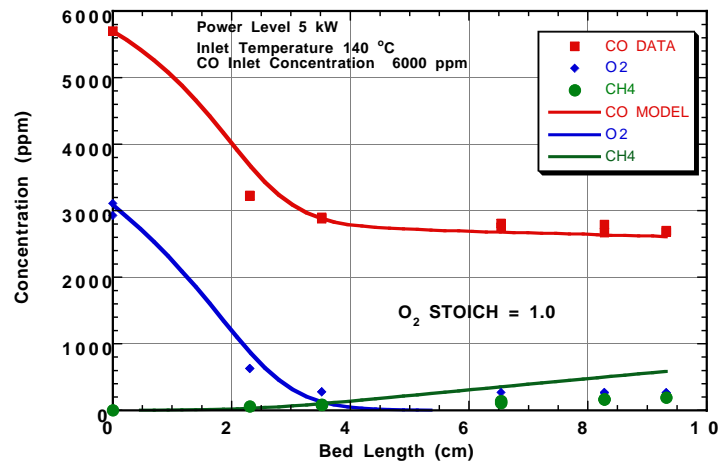


- Staged PROX catalytic reactor with compact heat exchange and flow control elements (unique LANL design)
- Operates on autothermal reformer fuels ($>2\%$ CO)
- Controls permit low CO (< 20 ppm) with minimum hydrogen utilization
- Tested with A.D. Little multifuel reformer (October 1997)

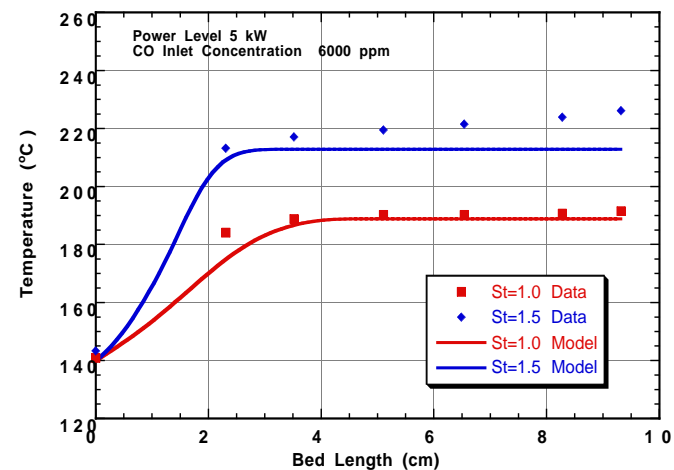


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In-Situ Measurements



Data show temperature and concentration profiles through a 10-cm reactor length. Results are for for two different stoichiometric values, 1.0 and 1.5, starting with a 8,000 ppm CO inlet.



The LANL design combines oxidation with methanation to achieve stable CO control



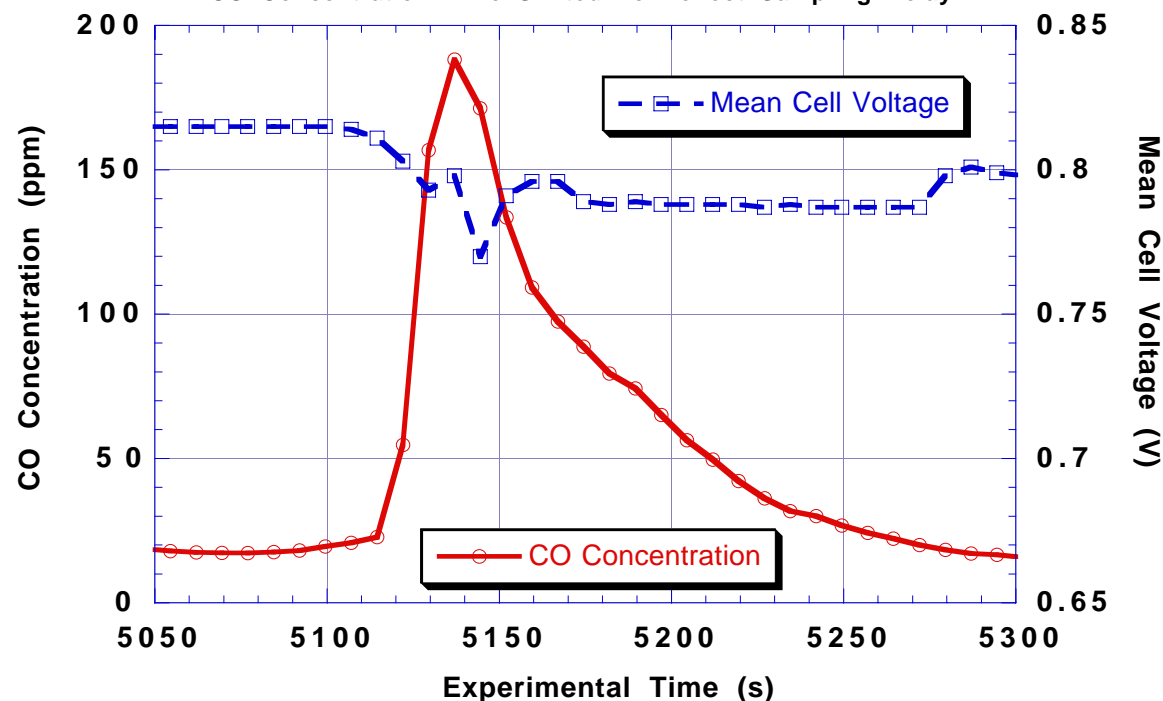
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System Performance During Transient

Ballard SN212 Response to CO Transient
ADL Gasoline POX Reformat With LANL PROX

200 mA/cm², 75°C, 28 psig, 1.2x H₂, 2.5x Air, No Anode Air, 10/10/97

CO Concentration Time Shifted To Reflect Sampling Delay

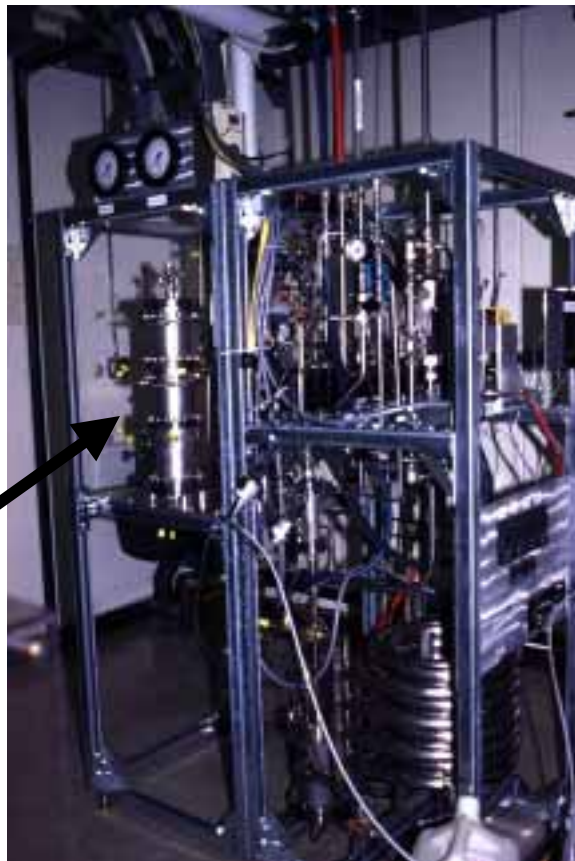


LANL PROX operated through large CO excursion, keeping PEM stack operational



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New PROX for Transportation Systems



3 stage
PROX

- 50-kW System
Hardware—processes up to 140 kW hydrogen
- Designed for transient operation
- Scale-up from proven 10-kW design
- FY98 deliverable

Test hardware with PROX installed



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Industrial Partnering

A. D. Little, Inc.: PROX development, partnership on new fuel processing concepts for hydrogen generation; hardware acquired.

Hydrogen Burner Technology.: Cooperative program using HBT hydrogen generators with LANL PROX for automotive applications.

Energy Partners: Supplying new PROX design for distributed generation systems.

Analytic Power: Cooperative program on anode optimization, coupled to PEM stack design.



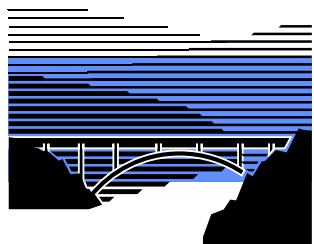
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New Emphasis on Fuels Technology

Diesel Emissions: NO_x, particulates ($< 5 \mu$)
troublesome; sulfur poisons emission control
surfaces

Partnership for a New Generation of Fuel (PNGF) :
new effort between Government and Industry to
identify and develop future fuel

Concept: low sulfur, optimized fuel for both SULEV
internal combustion engines and fuel cell engines.



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Next Steps

PROX Commercialization: working with partners, lead development of compact, reliable devices.

Hydrogen Generators: acquire two hydrogen generators (50-kW), and study transients, controls, catalysts and thermal management in partnership with suppliers.

Energy Storage: work on regenerative fuel cell systems for distributed energy storage.